

Work Order ID 126540-2

126540

Thursday, November 13, 2014 8:37:39 AM

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Item ID: D3779-7 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Handle
 Start Date: 11/17/14 Start Qty: 26.00 *26* Cust Item ID:
 Required Date: 11/19/14 Req'd Qty: 26.00 *26* Customer:
 Reference:

Approvals: Process Plan: [Signature] Date: 11-11-12 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3779	REV C								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00				4	FF		NOV 19 2014
Packaging									
120	Small Fab	0.00							
120									
Small Fab	Memo	0.00				4	FF		NOV 19 2014
Small Fab	1- Form handle as per dwg								
130	QC5- Inspect part completeness to step on W/O	0.00							
130									
QC	Memo	0.00				4			11/19/14
Quality Control									

DAS
30
9-89

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Item ID: D3779-7

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Handle

Stop *NS2*

Start Date: 11/17/14 Start Qty: 26.00

26

Required Date: 11/19/14 Req'd Qty: 26.00

26

Cust Item ID:


Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: <u>GA</u>	0.00							
140									
Packaging	Memo	0.00			DAS 30 9-89	4			14/11/19
Packaging									
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

14/11/20 
4-11-19

Picklist Print

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Work Order ID: 126540

Parent Item: D3779-7

Parent Item Name: Handle

126540

D3779-7

Start Date: 11/17/14

Required Date: 11/19/14

Start Qty: 26.00

Required Qty: 26.00

Comments: IPP REV:A 13.04.12 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3203-1		Manufactured	No				Each	17.0000		26			
D3203-1									**				
Handle													

FF NOV 19 2014

Location

ST490

126443

Loc Qty

17

17

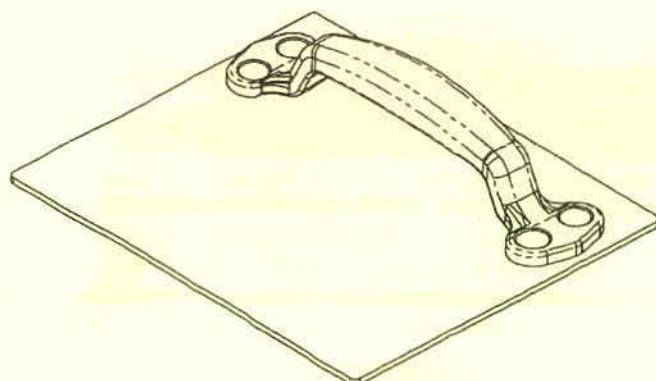
Loc Code



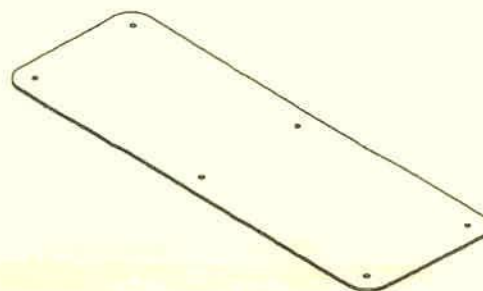
B126533

1
3

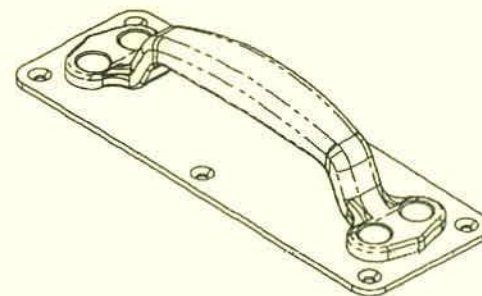
QTY. -041	QTY. -043	PART NUMBER	DESCRIPTION
X		D3779-041	HANDLE ASSEMBLY
	X	D3779-043	HANDLE ASSEMBLY
	1	D3203-1	HANDLE
1		D3779-1	PLATE
1		D3779-5	PLATE
1		D3779-7	HANDLE
4	4	MS20426AD10-9A	RIVET, CSK



**D3779-043 HANDLE ASSEMBLY
(INTERIOR)**



D3779-3 DOUBLER PLATE



**D3779-041 HANDLE ASSEMBLY
(EXTERIOR)**

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: (SEE SHEETS 2 & 3)
 - 7) WEIGHT: D3779-3: 0.14 lbs
D3779-041: 0.71 lbs
D3779-043: 1.14 lbs

RELEASED
2012-07-23

C	CHANGED RIVET FROM -9 TO -9A CHANGED D3779-041 FROM FLAT TO CONTOURED	RP	12.04.26
B	REFORMAT IAW DART QSI 043: MS20426AD10-9 WAS MS20426AD10-8 (ZN D6-1, B8/B4-2) PRODUCTION FACILITY (PART1-136)	MB	11.11.24
A	NEW ISSUE	AJS	08.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	A.P.	DRAWING NO.	REV. C
MFG. APPR.		D3779	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		HANDLE ASSEMBLY, CABIN SLIDING DOOR	NTS
DATE	12.04.26	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	